

/inritsu

For Dry Product Lines

X-ray Inspection System

Baumkuchen

KD74-f Series



High-Performance X-ray for Dry Products Debut!

Suitable and High Performance

Suitable design as well as high performance are realized for production lines of dry products such as confectionery and seasoning. High-sensitivity detection of 0.3 mm dia. SUS sphere is possible.

Shape Detection Function Equipped

Simultaneous detection of contaminants and shape such as missing parts, broken and missing products.

Easy Automatic Wizard for Excellent Detection **Performance**

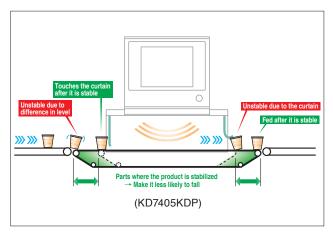
Any operator can easily obtain optimum settings just by following the graphical wizard.

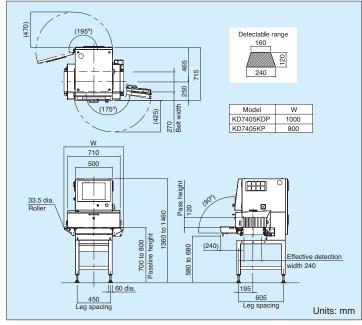
Conveyor Ends Extended for 100 mm

Product transfer is made smooth to reduce changes in product orientation during conveyance. (KD7405KDP)



External Dimensions





Specifications

Model	KD7405KP	KD7405KDP	
Detection sensitivity Note 1	Fe sphere and SUS sphere 0.3 mm dia., SUS wire 0.2 mm dia. x 2 mm long		
X-ray output	Maximum 50 kV, 100 W (variable voltage and current)		
Safety	X-ray leakage dose: Maximum 1 μ Sv/h or less, Prevention of X-ray leakage by safety device		
Display	15-inch Color TFT LCD (unified image monitoring screen and operation screen)		
Operation method	Touch panel		
Product size Note2	Maximum width: 240 mm, Maximum height: 120 mm (Detectable range is shown above.)		
Belt width	270 mm		
Masking function	Equipped as standard		
Missing product detection function	Equipped as standard		
Clip check function	Equipped as standard		
Preset memory	Maximum 100		
Belt speed Note 3 Maximum product weight Note 4	5 to 60 m/min, Maximum 3 kg		
	61 to 80 m/min, Maximum 2 kg		
	5 to 35 m/min, Maximum 6 kg (Option)		
Power requirements Note 5	100 to 120 Vac ±10%, or 200 to 240 Vac ±10%, single phase, 50/60 Hz, 700 VA, rush current 80 A (typ.) (5 ms or less)		
Mass	200 kg	205 kg	
Environmental conditions	Temperature 0° to 35°C (0° to 40°C with optional air conditioner), relative humidity 30% to 85%, non-condensing		
Protection class	IP40 Compliance, one-touch removable belt		
Casing material	Stainless steel (SUS304)		

Note 1: Actual sensitivity depends on the physical properties of a product (contents and shape) and on the environmental conditions

Note 2: The entrance and exit may require covers depending on the length of a product. Note 3: Variable depending on Product No.

Note 4: Sum total of product weight on the conveyor. Note 5 : Selectable by switching terminals. Note that the rush current shown above is at an AC voltage of 200 V. It varies according to voltage

A New Model for "Light Products and Small-Packaged Products" Debut!

- Suitable and High Performance
 - Suitable design as well as high performance are realized for production lines of dry products such as confectionery and seasoning. High-sensitivity detection of 0.3 mm dia. SUS sphere is possible.
- **Shape Detection Function Equipped** Simultaneous detection of contaminants and shape such as missing parts, broken and missing products.
- **Easy Automatic Wizard for Excellent Detection** Performance

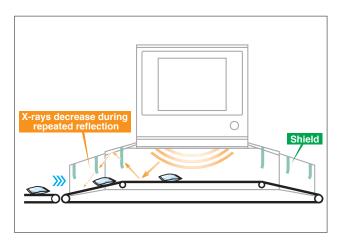
Any operator can easily obtain optimum settings just by following the graphical wizard.

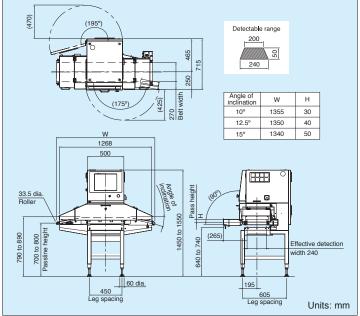
Optimum Design for Light Products and Small-Packaged Products

Stable and smooth product flow.



External Dimensions





Specifications

Model	KD7405KCP		
Detection sensitivity Note 1	Fe sphere and SUS sphere 0.3 mm dia., SUS wire 0.2 mm dia. x 2 mm long		
X-ray output	Maximum 50 kV, 100 W (variable voltage and current)		
Safety	X-ray leakage dose: Maximum 1 µSv/h or less, Prevention of X-ray leakage by safety device		
Display	15-inch Color TFT LCD (unified image monitoring screen and operation screen)		
Operation method	Touch panel		
Product size Note2	Maximum width: 240 mm, Maximum height: 50 mm (Detectable range is shown above.)		
Belt width	270 mm		
Masking function	Equipped as standard		
Missing product detection function	Equipped as standard		
Clip check function	Equipped as standard		
Shape (broken, missing part) detection function	Equipped as standard		
Preset memory	Maximum 100		
Belt speed Note 3 Maximum product weight Note 4	5 to 50 m/min, Maximum 3 kg		
	5 to 35 m/min, Maximum 6 kg (Option)		
Power requirements Note 5	100 to 120 Vac ±10%, or 200 to 240 Vac ±10%, single phase, 50/60 Hz, 700 VA, rush current 80 A (typ.) (5 ms or less)		
Mass	220 kg		
Environmental conditions	Temperature 0° to 35°C (0° to 40°C with optional air conditioner), relative humidity 30% to 85%, non-condensing		
Protection class	IP40 Compliance, one-touch removable belt		
Casing material	Stainless steel (SUS304)		

Note 1: Actual sensitivity depends on the physical properties of a product (contents and shape) and on the environmental conditions. Note 2: The entrance and exit may require covers depending on the length of a product. Note 3: Variable depending on Product No.

Note 4: Surn total of product weight on the conveyor.

Note 5: Selectable by switching terminals. Note that the rush current shown above is at an AC voltage of 200 V. It varies according to voltage.

Rejector

Flipper type

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Model			KW4132A♦A▼		
Gate drive system			Pneumatic drive		
Classification			3		
Maximum product size and weight	Width		160 mm		
	Length		300 mm		
	Height		200 mm		
	Weight		1.2 kg		
Maximum speed			130 products/min		
Belt speed			15 to 120 m/min		
Air requirements Note 1			0.5 to 0.9 MPa, 0.2 l [A.N.R.]		
Air supply inlet			Tube having outer diameter 6 mm		
Power requirements			100 to 120 Vac +10% -15% or 200 to 240 Vac +10% -15%, single phase, 50/60 Hz		
Power consumption			90 VA		
Mass			30 kg		
♦ External fin Protection	-	F	Painted, IP30 compliance		
		Р	Stainless steel (SUS304), IP30 compliance		
▼SV function (Diagnostic fu	ction	Α	With Rejection confirmation (Detection on Pass Side), Gate operation check, Discharge chute attachment/detachment check Note 2		
	function)	В	With Rejection confirmation (Detection on Pass Side) Note 2		
		С	Without SV function		



Note 1 : Maximum capacity per rejection operation.

Note 2 : The function may not operate properly depending on the model to be connected. Contact us for details.

Up and out type

Model			KW4612M♦A▼
Classification			3
Maximum product size and weight	Width		250 mm
	Length (1/2 stroke)		130 mm
	Height (1/2 stroke)		30 mm
	Weight		3 kg
Maximum speed	1/2 stroke		250 products/min
Belt speed			15 to 120 m/min
Air requirements Note 1	1/2 stroke		0.5 to 0.9 MPa, 0.2 & [A.N.R.]
Air supply inlet			Tube having outer diameter 6 mm
Power requirements			100 to 120 Vac +10% -15% or 200 to 240 Vac +10% -15%, single phase, 50/60 Hz
Power consumption			160 VA
Mass			30 kg
♦ External finish/		F	Painted, IP30 compliance
Protection class		Р	Stainless steel (SUS304), IP30 compliance
▼SV function		А	With Rejection confirmation (Detection on Pass Side), Gate operation check
(Diagnostic function)	unction) B C		With Rejection confirmation (Detection on Pass Side)
			Without SV function



Note 1 : Maximum capacity per rejection operation.

Air jet type

KW4866BW-205317
2 [3] Note 1
230W × 300L × 160H mm, 300 g Note 2
220 products/min
9 to 91 m/min
0.5 to 0.9 MPa, 16 ℓ/min [A.N.R.]
Tube having outer diameter 10 mm
Supplied from X-ray Inspection System
200 VA
IP66 compliance
Stainless steel (SUS304)



Note 1 : Functions in [] are optional. Note 2 : The maximum product weight at a belt speed of 75 to 120 m/min is 100 g .





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- and use of X-ray Inspection Systems.
- To ensure proper operation, read the Operation Manual before using the machine.
- In addition to daily inspection, an annual maintenance check should be carried out.

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