



The Siebler HM 1E series is specifically designed for heat sealing effervescent tablets, a highly sensitive product that requires the best possible protection against humidity. The sealing parameters comprising pressure, temperature and speed are preset and stored as format parameters for the relevant products. For contract manufacturing companies or customers with different pack sizes the new sealing system with pluggable tubular format tools is a perfect solution.

Highlights

- High availability
- Quick production start
- Top sealing quality (repeatable / pre-set)
- Reproducible sealing parameters
- Perfect accessibility



Technical Data	HM 1E-240	HM 1E-350	HM 1E-600
Foil width max., in mm	240	350	600
No. of lanes max.	4	6	12
Output tablets/minute max.	1,200	1,600	3,300
Weight approx., in kg	2,500	2,500	3,500
Electrical supply	3 x 400 V, N, PE, 50/60 Hz		
Connected load approx., in KW	20	20	30
Air pressure, in bar	6 – 8	ı	
Air consumption, in NI/min	200	200	250

