Stainless Steel Batch Mixers



Durably-Made Products Built for Performance and Reliability

Durably constructed in either mild or stainless steel, Scott mixers ensure the accurate mixing of all types of products, from fine powdered materials to coarse ground ingredients. All Scott mixers are custombuilt to meet each application requirement efficiently.

Single Shaft Batch Mixer





Features

- Sanitary finishes available up to and including 3A Dairy Standard
- Complete mix cycles of less than four minutes
- Available in 1 to 1500 cubic-foot capacities
- Ribbon, paddle, or paddle/ribbon combination design in mild or stainless steel with a variety of dischargers available
- Scott mixers are constructed with heavy-plate tub bottom and end plates. A variety of drive assembly designs are available, including shaft mount, gear head, or direct drive. All drive assemblies are at least AGMA Class II rating



Twin Shaft Batch Mixer

The Scott twin shaft mixer is ideal for mixing various materials in a balanced action to achieve a homogeneous product

- · The twin agitator design offers unsurpassed mixing efficiency for a wide variety of products
- Mix times as low as 1 minute can be achieved with high-speed scale designs
- · If height limitations are a concern, the twin-shaft mixer is an excellent fit for restricted areas

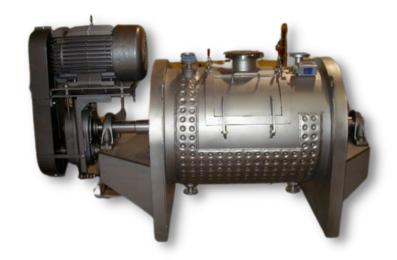




Jacketed Mixers

Scott jacketed mixers are essential for applications where heating or cooling the product is desired

- The fluidization created by the mixing action offers the products excellent surface area coverage on the mixer cylinder
- · Available in mild or stainless steel, and are manufactured in a complete sanitary design with steam heat, hot water heat, or cold water jackets for cooling applications





Design Options

Ribbon Agitator

- Scott's sanitary design ribbon is constructed of stainless steel close-wrapped balanced design
- Polished sanitary design helps eliminate crosscontamination between mixing runs
- Optional air-purge design through the main shaft provides a complete cleanout

Paddle Agitator

- Paddle design allows for easy cleaning of the agitator assembly
- Available in polished sanitary design up to 3A **Dairy Standard**
- Paddle blades are adjustable and replaceable to maintain close tolerance to the mixer bottom in non-sanitary modes

Paddle/Ribbon Agitator

 Combines the benefits of the paddle agitator design while simultaneously giving the end-toend mixing action of the ribbon mixer







Standard Seals

Ultra Sanitary Seal

- USDA 3A dairy standard seal
- No tools are required for disassembly
- All flanges split to remove for washing

Air Purge Seals

- · Air purge packing gland seals are available for special applications
- Air purge seals prevent leakage of fine materials

Split Packing Gland Seal

· Graphite or nylon packaging

Split Packing Gland Seal

· 3 or more rings of packaging available



Split Seals



High-Speed Choppers





Discharge Gate Options

Scott Equipment offers a variety of discharge gates, which are available in sizes from 2" in diameter to 36" in diameter







Plug Gate Slide Gate

End Discharge Gate

| Model | Size | Mixer Capacity | | Α | | В | | С | | D | | E | |
|------------|------------|----------------|-----------|------|------|----|------|-----|------|-----|------|----|------|
| Model | 3120 | Cubic ft. | Cubic M | in | mm | in | mm | in | mm | in | mm | in | mm |
| 18" Mixers | | Cubic It. | Cubic IVI | | | | | | | | | | |
| HM1818 | 18" x 18" | 2.6 | 0.1 | 18 | 457 | 18 | 457 | 28 | 711 | 22 | 559 | 23 | 584 |
| HM182 | 18" x 24" | 3.5 | 0.1 | 24 | 610 | 18 | 457 | 28 | 711 | 22 | 559 | 23 | 584 |
| HM183 | 18" x 36" | 5 | 0.1 | 36 | 914 | 18 | 457 | 28 | 711 | 22 | 559 | 23 | 584 |
| 24" Mixers | | | 0.1 | 30 | 314 | 10 | 437 | 20 | /11 | 22 | 333 | 23 | 504 |
| HM243 | 24" x 36" | 10 | 0.3 | 36 | 914 | 24 | 610 | 34 | 864 | 28 | 711 | 23 | 584 |
| 30" Mixers | | 10 | 0.5 | 30 | 314 | 24 | 010 | 34 | 804 | 20 | /11 | 23 | 304 |
| HM304 | 30" x 48" | 20 | 0.6 | 48 | 1219 | 30 | 762 | 40 | 1016 | 34 | 864 | 23 | 584 |
| | Mixers | 20 | 0.6 | 40 | 1219 | 50 | 702 | 40 | 1010 | 54 | 004 | 25 | 364 |
| HM364 | 36" x 48" | 28 | 0.8 | 48 | 1219 | 36 | 914 | 46 | 1168 | 40 | 1016 | 23 | 584 |
| 11111001 | Mixers | 20 | 0.8 | 40 | 1219 | 36 | 914 | 46 | 1100 | 40 | 1016 | 25 | 364 |
| | | 25 | 1 | - 60 | 1524 | 40 | 1210 | FO | 1270 | EA | 1272 | 22 | E04 |
| HM404 | 36" x 48" | 35 | 1 | 60 | 1524 | 48 | 1219 | 50 | 1270 | 54 | 1372 | 23 | 584 |
| HM405 | 36" x 48" | 44 | 1.2 | 72 | 1829 | 48 | 1219 | 50 | 1270 | 54 | 1372 | 23 | 584 |
| | Mixers | E2 | 1.5 | - 60 | 1524 | 44 | 1110 | EC | 1422 | EA | 1270 | 22 | E CA |
| HM445 | 44" x 60" | 53 | 1.5 | 60 | 1524 | 44 | 1118 | 56 | 1422 | 50 | 1270 | 23 | 584 |
| | Mixers | 62 | 1.0 | | 1524 | 40 | 1210 | | 1504 | EA | 4272 | 25 | COE |
| HM485 | 48" x 60" | 62 | 1.8 | 60 | 1524 | 48 | 1219 | 60 | 1524 | 54 | 1372 | 25 | 635 |
| HM486 | 48" x 72" | 74 | 2.1 | 72 | 1829 | 48 | 1219 | 60 | 1524 | 54 | 1372 | 25 | 635 |
| HM488 | 48" x 96" | 100 | 2.8 | 96 | 2438 | 48 | 1219 | 60 | 1524 | 54 | 1372 | 28 | 711 |
| HM489 | 48" x 108" | 112 | 3.2 | 108 | 2743 | 48 | 1219 | 60 | 1524 | 54 | 1372 | 28 | 711 |
| HM4810 | 48" x 120" | 125 | 3.5 | 120 | 3048 | 48 | 1219 | 60 | 1524 | 54 | 1372 | 30 | 762 |
| HM4812 | 48" x 144" | 150 | 4.2 | 144 | 3658 | 48 | 1219 | 60 | 1524 | 54 | 1372 | 30 | 762 |
| 54" Mixers | | | | | | | | | | | | | |
| HM548 | 54" x 96" | 126 | 3.6 | 96 | 2438 | 54 | 1372 | 66 | 1676 | 60 | 1524 | 30 | 762 |
| HM5410 | 54" x 120" | 158 | 4.5 | 120 | 3048 | 54 | 1372 | 66 | 1676 | 60 | 1524 | 30 | 762 |
| HM5412 | 54" x 144" | 190 | 5.4 | 144 | 3658 | 54 | 1372 | 66 | 1676 | 60 | 1524 | 30 | 762 |
| 60" | Mixers | | | | | | | | | | | | |
| HM6010 | 60" x 120" | 195 | 5.5 | 120 | 3048 | 60 | 1524 | 72 | 1829 | 66 | 1676 | 34 | 864 |
| HM 6012 | 60" x 144" | 235 | 6.7 | 144 | 3658 | 60 | 1524 | 72 | 1829 | 66 | 1676 | 34 | 864 |
| 66" Mixers | | | | | | | | | | | | | |
| HM6611 | 66" x 132" | 260 | 7.4 | 132 | 3353 | 66 | 1676 | 78 | 1981 | 72 | 1829 | 34 | 864 |
| HM6612 | 66" x 144" | 284 | 8 | 144 | 3658 | 66 | 1676 | 78 | 1981 | 72 | 1829 | 34 | 864 |
| HM6615 | 66" x 180" | 530 | 9.9 | 180 | 4572 | 66 | 1676 | 78 | 1981 | 72 | 1829 | 34 | 864 |
| 72" Mixers | | | | | | | | | | | | | |
| HM7212 | 72" x 144" | 338 | 9.6 | 144 | 3658 | 72 | 1829 | 86 | 2184 | 80 | 2032 | 36 | 914 |
| HM7213 | 72" x 156" | 367 | 10.4 | 156 | 3962 | 72 | 1829 | 86 | 2184 | 80 | 2032 | 36 | 914 |
| HM7214 | 72" x 168" | 395 | 11.2 | 168 | 4267 | 72 | 1829 | 86 | 2184 | 80 | 2032 | 36 | 914 |
| 78" | Mixers | | | | | | | | | | | | |
| HM7813 | 78" x 156" | 430 | 12.2 | 156 | 3962 | 78 | 1981 | 92 | 2337 | 86 | 2184 | 36 | 914 |
| HM7814 | 78" x 168" | 465 | 13.2 | 168 | 4267 | 78 | 1981 | 92 | 2337 | 86 | 2184 | 36 | 914 |
| HM7815 | 78" x 180" | 497 | 14.1 | 180 | 4572 | 78 | 1981 | 92 | 2337 | 86 | 2184 | 36 | 914 |
| 84" | Mixers | | | | | | | | | | | | |
| HM8414 | 84" x 168" | 538 | 15.2 | 168 | 4267 | 84 | 2134 | 98 | 2489 | 92 | 2337 | 38 | 965 |
| HM8415 | 84" x 180" | 577 | 6.3 | 180 | 4572 | 84 | 2134 | 98 | 2489 | 92 | 2337 | 38 | 965 |
| HM5416 | 84" x 192" | 615 | 17.4 | 192 | 4877 | 84 | 2134 | 98 | 2489 | 92 | 2337 | 38 | 965 |
| 96" | Mixers | | | | | | | | | | | | |
| HM9616 | 96" x 192" | 803 | 22.7 | 192 | 4877 | 96 | 2438 | 110 | 2794 | 104 | 2642 | 40 | 1016 |
| HM9617 | 96" x 204" | 854 | 24.2 | 204 | 5182 | 96 | 2438 | 110 | 2794 | 104 | 2642 | 40 | 1016 |
| HM9618 | 96" x 216" | 904 | 25.6 | 216 | 5486 | 96 | 2438 | 110 | 2794 | 104 | 2642 | 40 | 1016 |
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